



S-D

KC-59-175

REVISIONS

ISSUE	CHANGES
0.	ER 5031 A.T. 6 JUN 67
1	CN 7737A 30 JUNE 69 G.Y.
2	CN 1188AA 26 FEB 73
3	CN 12890C GMF 27 NOV 79
E	REVISED PER ER23972 05/17/2010 GGR

S-D

- NOTES:
1. FOR USE WITH RG-196/U CABLE.
 2. FOR CABLE TRIMMING USE KTD-68KTU-39.
 3. FOR FORMING USE CRIMP DIE SIZE 08.
 4. FOR CABLING INSTRUCTIONS SEE CP-228A-1.
 5. SAME AS KC-59-136 EXCEPT FOR FINISH.

15	1	INSULATOR	C-19-72-1-M99
14	1	O-RING	S-89-74-5-M99
13	1	K-GRIP SLEEVE	S-89-74-2-M06
12	1	K-GRIP	S-89-74-1-M06
11	1	BODY ASSEMBLY	
10	1	CLAMP NUT	C-59-12-7-M06
9	1	O-RING	S-89-74-3-M99
8	1	SPACER	S-89-74-4-M06
7	1	CAM LEVER	
6	1	SPRING WASHER	
5	1	BUSHING	88E-4-M06
4	1	GASKET	
3	1	INSULATOR	89C-4-M99
2	1	CRIMP CONTACT	1-552-17M07
1	1	BOYOVET SLEEVE	
ITEM	REQD	DESCRIPTION	DRAWING No.

CUSTOMER SALES DRAWING

REF.	
FINISH	
APEC.	
MATL.	
SPEC.	

PLUG

DRAWN JCA DATE 18 MAY 89

APPN. MJB DATE 18 MAY 89



KC-59-175

UNLESS OTHERWISE SPECIFIED:

- | | |
|---|--|
| 1. FRACTIONS & D10 DECIMALS ± .004 ANGLES ± 0° 30' | 2. REMOVE ALL BURRS, BREAK SHARP EDGES .003 MAX. |
| 3. T & B CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED THE SUM OF THEIR TOLERANCES. | 3. NO FILLETS PERMITTED. |
| | 4. SURFACE ROUGHNESS 100 MICRONS RMS MAX. |
| | 5. ALL DIMENSIONS PRIOR TO PLATING. |